# DUROSTICK ALUMINUM **DURO** & GALVANIZED STEEL PRIMER **STICK**



# **PROPERTIES**

One component acrylic primer, necessary before painting glossy,non-iron surfaces made of aluminum and galvanized surfaces. It prepares the surface for the proper adhesion of any top coat, whether alkyd, water based, or any other kind of paint. It works easily, it spreads evenly and quickly. An excellent anticorrosive protective coat.

### **APPLICATIONS**

ALUMINUM & GALVANIZED STEEL PRIMER of DUROSTICK protects and preserves aluminum frames and casings, galvanized pipes, air ducts, as well as automotive and yacht pipe fittings. Uniquely created for metal buildings and bridges, poles, farming equipment as well as galvanized water tanks etc. Apply 1-2 coats to use as a finishing coat or as a primer for enamel paints.

# USE

# 1. Surface preparation

Thoroughly remove rust, oils, dust and any deteriorated paints, using sandpaper.

Continue by removing any residues using THIN-NER 101 of DUROSTICK, or white spirit.

### 2. Application

To use as top coat, apply 2-3 coats of ALUMI-NUM & GALVANIZED STEEL PRIMER of DU-ROSTICK to offer complete anticorrosive protection. It is necessary to allow 4-6 hours to pass between coats

In case another top coat with enamel paint follows, 1-2 layers of the product will suffice, depending on the paint specification.

### **CLEANING**

Clean all tools with THINNER 201 of DU-ROSTICK, immediately after use.

The technical specifications and directions of use contained in this technical brochure are the results of the knowledge and experience of the company's research and development department, as well as from the real-life applications of the product. The recommendations and suggestions regarding the use of the products are made without guarantee since the respective conditions during their application are beyond the control of the company. For this reason, it is the user's responsibility to make sure that the product is suitable for the intended application as well as the application conditions of the project.

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# **PERFORMANCE**

Approximately 8-10m²/lt per coat, on properly prepared surfaces.

### **STORAGE**

Store in shaded places, away from any heat source, for 24 months from production date.

### **NOTES**

- Stir well before use.
- Once dry, the product is harmless to health.

# SAFETY DIRECTIONS

The product is classified as harmful and flammable. It is recommended to keep away from the reach of children and apply it in well ventilated areas. Before use, refer to the cautions on the product packaging or the Material Safety Data Sheet.

## **PACKAGING**

Carton box with 12 pcs of 750ml each one 2.5lt container

TECHNICAL SPECIFICATIONS	
Form - Color	Thixotropic liquid -
	Gray
Density	1.23±0.05kg/lt
Application	From +10°C to +35°C
temperature	
Dilution	Up to 5% with
	THINNER 201
Application method	Brush, roller or spray
	gun
Drying time	40 minutes (touch dry),
	depending on the am-
	bient conditions
Recoating time	After 4-6 hours, de-
	pending on the ambient
	conditions
Recoating with paints	After 8 hours, depend-
	ing on the ambient con-
	ditions

V.O.C. (Volatile Organic Compounds): Limit value of maximum V.O.C. content per EC (Directive 2004/42/EC) for the particular product (Class A/i 'One-pack performance coatings' Type SB): 500gr/lt (2010). The ready to use product contains maximum 499gr/lt V.O.C.

### **DUROSTICK S.A.**

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